DraftSeal®

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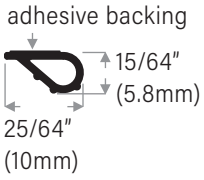
INSTALLATION INSTRUCTIONS FOR ADHESIVE BACKED GASKET SEALS

Intertek 1-1/2 HR RATING

Applies to: DS22 ▪ DS77

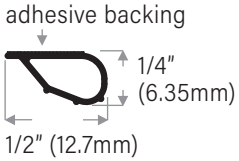
Santoprene Adhesive-Backed Gasketing

DS22 for wood door & metal frame



This design is for those applications with very tight clearances from door edge to jamb & the pressure to close the door is critical.

DS77 for hollow metal door & metal frame

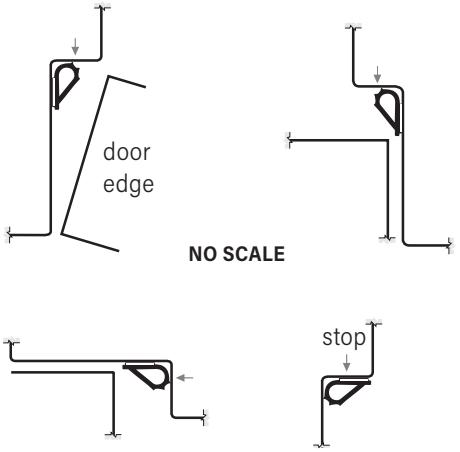


INSTALLATION

- » PREPARE SURFACE: Surface must be free from dust, mold releases dirt, oil, and moisture for optimum bond strength.
- » Surface temperatures below 72ºF will adversely affect bond strength. Be sure both parts are at room temperature or above before application.
- » Cleaning agents should be employed which do not leave a residue. Examples are: Alcohol wipe included or Acetone (proper safety practices should be adhered to as prescribed by the material safety data sheet). A buffed or slightly roughened surface will usually increase bond strength.
- » Remove approximately 36" of paper backing from the santoprene gasket strip-being careful not to touch with dirty or sweaty hands or drag adhesive in dust or dirt.
- » Position santoprene in rabbet of stop and press in place without stretching the santoprene. Press each inch of length to activate all of the adhesive to the frame.
- » Remove next 36" of paper backing repeating until entire length for head or jamb is installed. Do not install as one continuous piece-cut material at corners where head and jambs meet.

DS22 & DS77 Application Details

Alternate positioning for hinge jamb, strike jamb & header (door must be able to operate properly).



WARNING:

INCORRECT SURFACE PREPARATION MAY RESULT IN INCOMPLETE SETTING OF ADHESIVE AND SEPARATION OF SEALPRENT GASKET FROM THE FRAME. It is not recommended that installation of adhesive backed materials take place after construction is completed, flooring material has been installed and the final cleaning has taken place.

STORAGE

All adhesive gaskets have a limited shelf life. These products must be used within 6 months of purchase & must be stored in a cool dry area, at ambient conditions (between 50º & 100º Fahrenheit [10º & 38º Celsius]) to ensure the uniformity and performance of the product.